

# SPIRITED INC.

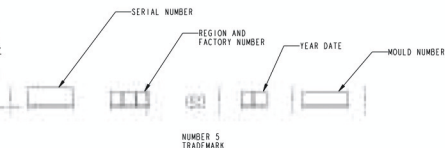
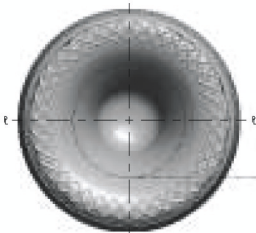
## — PACKAGING —



- ① FILL POINT(S) - APPROXIMATE FILL LOCATION MAY VARY UP OR DOWN FROM THAT INDICATED.
- C.I.D. DOT CODE AND CAVITY NUMBER TO APPEAR ON NEEL. CAVITY NUMBER TO BE 4.76 (1.188) TALL.
- BOTTOM PLATE LETTERING TO BE 6.35 (1.250) TALL, EXCEPT SERIAL NUMBER TO BE 7.94 (1.313) TALL.
- OPTIONAL: BOTTOM LETTERING MAY BE FORMED IN THE BAFFLE OR BOTTOM PLATE AT PLANT'S DISCRETION.
- \*X\* DESIGNS TO APPEAR ON BEARING SURFACE.

IT IS THE RESPONSIBILITY OF THE GLASS CONTAINER PURCHASER TO CONSULT WITH ITS CLOSURE AND CONTAINER SUPPLIER TO DETERMINE THE APPROPRIATE PRESSURE LIMITS FOR THE COMBINATION OF THE CONTAINER, ITS FINISH, AND THE CLOSURE CHOSEN. WHEN THE CONTAINER WILL BE SUBJECTED TO PRESSURE OR USED FOR CONTENTS UNDER PRESSURE.

THIS CONTAINER IS DESIGNED FOR PRODUCTS UP TO AND INCLUDING 1 GAS VOLUMES WITH NO PASTEURIZATION.



ALL LETTERING TO BE ROUND BOTTOM STYLE, RAISED IN GLASS, UNLESS OTHERWISE NOTED.  
CAPACITY VALUES BASED ON WATER AT 20°C (68°F)  
ALL MIN TOLERANCE SIZES ARE FOR MOLD MANUFACTURE REFERENCE ONLY.

SPECIAL TOLERANCES FOR ... CAPACITY ... APPROVED BY: ... DATE: ...

APPROX. CENTER OF GRAVITY (IN INCHES)	EMPTY	FULL
BOTTLE STABILITY RATIO	0.73	0.71
TIP ANGLE (IN DEGREES)	29.1	19.5

17	16 JAN 13	SECONDARY FINISH WAS 029-3150-R028.	KSB
16	23 OCT 12	REDRAWN. CONTAINER O.A.H. WAS 299.52 (11.792).	KSB
No	DATE	REVISIONS	DESIGN/CHECK

<b>CONTAINER OVERFLOW CAPACITY (BRIMFUL)</b>	
784.29 ml [26.520 FL OZ]	
<b>CONTAINER RATED CAPACITY (FILLPOINT)</b>	
750.00 ml ± 4.73 ml [25.361 FL OZ ± 0.160 FL OZ]	
<b>CONTAINER WEIGHT</b>	
907.18 g ± 35.44 g [32.000 OZ ± 1.250 OZ]	
<b>FINISH DESIGNATION</b> 026-3150-R025	<b>MAX GAS VOLUME</b> 7.0 Gas Vol*
<b>PROCESS</b> B&B	<b>RETURNABLE</b> NO
<b>DESIGN REF.</b> WP-70, WD-255	
<b>STOCK</b>	
750 ml CHAMPAGNE	
<b>DESIGNER</b> SDK	<b>DATE</b> 24 OCT 86
<b>CHECKED</b> JDN	<b>DATE</b> 23 OCT 12
<b>DRAWING NUMBER</b> WD-258-17	<b>MOULD/SAP NUMBER</b> WP-106/500050