

.297 - SHLDR, R-TAPER -- .219 R [5.56] .219 R ABEL STR. SHLDR. § .012 IDEAL .219 R [5.56] STR. TAPER

YEAR DATE

CAVITY NUMBER

SERIAL NUMBER

FACTORY NUMBER

1.828 INSIDE [46.43] LETT. DIA.

LABEL INDENT DETAIL SCALE: 4 TO I

∠_{HEEL R}_

SPECIAL TOLERANCES FOR WEIGHT, CAPACITY

→ HEEL

APPROX. STABILITY PROPERTIES	EMPTY	FULL
CENTER OF GRAVITY (IN INCHES)	4.16	4.05
BOTTLE STABILITY RATIO	0.60	0.62
TIP ANGLE (IN DEGREES)	16.7	17.2

IT IS THE RESPONSIBILITY OF THE GLASS CONTAINER PURCHASER TO CONSULT WITH ITS CLOSURE AND CONTAINER SUPPLIERS TO DETERMINE THE APPROPRIATE PRESSURE LIMITS FOR THE COMBINATION OF THE CONTAINER, ITS FINISH, AND THE CLOSURE CHOSEN, WHEN THE CONTAINER WILL BE SUBJECTED TO PRESSURE OR USED FOR CONTENTS UNDER PRESSURE.

CAUTION: LETTERING PROTRUDES BEYOND THE MAJOR DIAMETER AND CONTACT POINT OF THIS CONTAINER. THIS MAY RESULT IN HANDLING PROBLEMS DURING PROCESSING.

CAUTION: C.I.D. III DOTS MAY PROTRUDE BEYOND THE MAJOR DIAMETER AND CONTACT POINT OF THIS CONTAINER THIS MAY RESULT IN HANDLING PROBLEMS DURING PROCESSING.

REPLACEMENT EQUIPMENT BUILT AFTER 09 APR 03 SHOULD HAVE BOTTOM PLATE LETTERING ARRANGEMENT AS SHOWN. PREVIOUS SETS OF EQUIPMENT BUILT PRIOR TO THIS DATE WILL HAVE A DIFFERENT VERSION OF LETTERING.

THIS CONTAINER IS DESIGNED FOR PRODUCTS UP TO AND INCLUDING 5 GAS VOLUMES WITH NO PASTEURIZATION.

NOTICE
INFORMATION CONTAINED HEREIN CONSTITUTES
PROPRIETARY CONFIDENTIAL INFORMATION OF
OWENS-ILLINOIS, INC. AND IS TO BE ACCEPTED
TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED.
USED DECOMPTED IN THE SETTIMATION OF THE SET

APPROVED BY: DATE: ILLINOIS							
				ALL LETTERING TO BE ROUND BOTTOM STYLE. ALL NON TOLERANCE SIZES ARE FO RAISED IN GLASS, UNLESS OTHERWISE NOTED. CAPACITY VALUES BASED ON WATER AT 68FF [20°C] WETRIC SHOWN IN BRACKETS	STOCK		
				RATED CAPACITY 25.361 U.S. FL. 0Z. ± 0.240 U.S. FL. 0Z. [750.00 ± 7.10 ml]	750 ml SPARKLING WINE		
				troop of Sections	DESCR. ROUND (O-I CANADA)		
				O'FLOW CAPACITY SEE CHART	INTL, 901-CM-018 CAD LIB, DHFM	DRAWING NUMBER	
- I REDRAWN; PRIMARY FIN. DESIG. WAS 26-32-A-GCCC-2010, SEC. FIN		FILL POINT SEE CHART	DATE: 09 APR 03 (ORIG.) REF. NO. 8624 (Z)	WA-40186-I			
DESIG. WAS 30-1660; REV'D. CAP. LETT. E JJB 09 APR 03		WEIGHT 19,000 0Z. ± 0.741 [538.64 a ± 21.00 a]		MOLD NUMBER			
REVISIONS		WELDIN 19.000 02. ± 0.741 [538.64 g ± 21.00 g]	REDRAWN: JJB CHECKED: APPROVED: 16 APR 03	W-1383			
	SPECIAL .172 WATCH, THUS CONTAINER DOES NOT CONTAIN MOLD SHRIDWAGE.						